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QUESTION 1

Some of the sources for different types of error that can be quantified using Statistical Analysis are which of these?

- A. Error in sampling
- B. Bias in sampling
- C. Error in measurement
- D. All of the above

Correct Answer: D

QUESTION 2

An assembly line has 3 × 3 squares painted behind each person. Signs indicate the parts and quantities that should be placed there. This is an example of:

- A. visual factory
- B. kanban
- C. poka-yoke
- D. standard work
- E. set up time reduction (SMED)

Correct Answer: B

QUESTION 3

An ANOVA used across many dependent variables could increase the Beta risk.

- A. True
- B. False

Correct Answer: B

QUESTION 4

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

- A. Response Plan



- B. Call List
- C. Chain-of-Command
- D. Defect Analysis Plan

Correct Answer: A

QUESTION 5

For the data shown here which statement(s) are true? (Note: There are 2 correct answers).

Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. With 95% confidence, we cannot conclude if the samples are from three Normal Distributions
- B. With greater than 95% confidence, we conclude the samples are from Non-normal Distributions
- C. If we wanted to compare the Central Tendencies of these three samples we would use the one-way ANOVA test
- D. If we wanted to compare the Central Tendencies of these three samples we could use Mood's Median test
- E. If we wanted to compare the Central Tendencies of all three samples we could use the Mann-Whitney test

Correct Answer: BD

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