



# CLSSBB<sup>Q&As</sup>

Certified Lean Six Sigma Black Belt (CLSSBB)

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**QUESTION 1**

The management team in the above problem assigns each goal a numerical value designating its importance. The "bulls eyes," circles and triangles are replaced by the values 3, 2 and 1 respectively. Entries are made in each box by multiplying the 3, 2 or 1 by the goal value. The importance of each activity is calculated by adding the entries in its row.

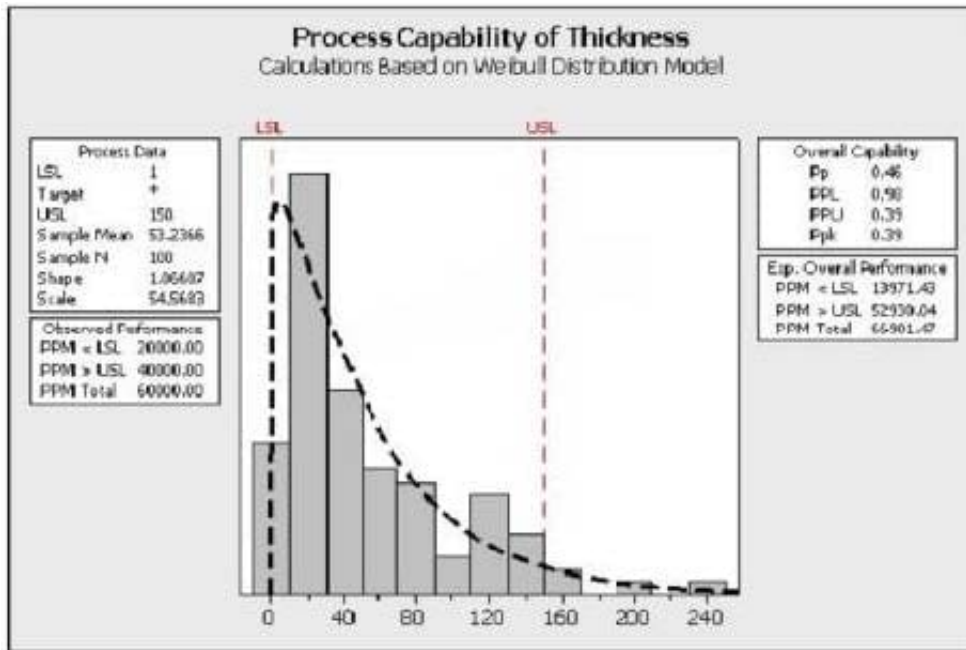
	#1 (5)	#2 (8)	#3 (2)	Total
Activity #1	3 (15)			45
Activity #1		1 (8)	2 (4)	12
Activity #1	2 (10)	3 (24)		34
etc.				

- A. Affinity diagram
- B. Inter-relationship digraph
- C. Tree diagram
- D. Process decision program chart
- E. Matrix diagram
- F. Prioritization matrix

Correct Answer: F

**QUESTION 2**

Review the analysis shown there.



Which statements are true about the process? (Note: There are 3 correct answers).

- A. The initial focus for this project would be to determine why the thicknesses are so frequently too low.
- B. The majority of the process is closer to the lower specification limit.
- C. This process is described with the Weibull Distribution.
- D. The process has more problems with Variation than Centering.
- E. The process follows a non-normal distribution with the given data.

Correct Answer: BDE

### QUESTION 3

Time is always the metric on the horizontal scale of a(n) \_\_\_\_\_ Chart.

- A. Pareto
- B. Xbar
- C. Multi-Vari
- D. NP

Correct Answer: C

### QUESTION 4

Calculate the estimated variance of the population from which the following values have been randomly selected: 2.8



2.7 2.6 2.9 2.8 2.8 2.8:

- A. .095
- B. .009
- C. .088
- D. .008

Correct Answer: A

Explanation: The variance formula will be used for calculating the estimated variance of the given data.

The formula is:

$$N = 7$$

$$\bar{x}$$

$$= 2.77$$

$$\bar{x}$$

$$(x$$

$$)^2$$

#### QUESTION 5

Six Sigma is a business improvement discipline whose fundamental view is based on a \_\_\_\_\_ oriented approach of the business.

- A. Profit
- B. Performance
- C. Process
- D. Predatory

Correct Answer: B

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