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QUESTION 1

The very best way to begin an effort to map a process is to do which of these?

- A. Interview the process owner
- B. Interview the manager of the department
- C. Walk the actual process from beginning to end
- D. Take pictures of the factory floor at each shift

Correct Answer: C

QUESTION 2

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

- A. 0.64
- B. 1.27
- C. 1.84
- D. 2.12

Correct Answer: B

QUESTION 3

SPC on the outputs is more preferred than SPC on the inputs when implementing SPC for your process.

- A. True
- B. False

Correct Answer: B

QUESTION 4

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be: Data: Cutting38 Forming17 Stitching56 Sealing42

- A. Forming, Sealing, Cutting, Stitching
- B. Sealing, Stitching, Forming, Cutting
- C. Stitching, Sealing, Cutting, Forming



D. Forming, Cutting, Sealing, Stitching

Correct Answer: C

QUESTION 5

The Regression Model for an observed value of Y contains the term β_0 which represents the Y axis intercept when X = 0.

A. True

B. False

Correct Answer: A

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