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QUESTION 1

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be: Data: Cutting38 Forming17 Stitching56 Sealing42

A. Forming, Sealing, Cutting, Stitching

B. Sealing, Stitching, Forming, Cutting

C. Stitching, Sealing, Cutting, Forming

D. Forming, Cutting, Sealing, Stitching

Correct Answer: C

QUESTION 2

Lean had its origins in the development and practice of the _____ Production System.

A. Honda

B. Toyota

C. Ford

D. Motorola

Correct Answer: B

QUESTION 3

One of the metrics commonly used in Lean Six Sigma is DPU. This acronym stands for _____.

A. Deferred planned usage

B. Defects per unit

C. Decreased production utilization

D. Downtime per unit

Correct Answer: B

QUESTION 4

The perfect sample size is the minimum number of data points required to provide exactly 6% overlap or risk if one wants a 95% confidence level.

A. True

B. False

Correct Answer: B

QUESTION 5

A Six Sigma tool that helps to screen factors by using graphical techniques to logically subgroup multiple discrete X\\'s plotted against a continuous Y is known as a _____Chart.

A. SIPOC

B. Multi-Vari

C. Box Plot

D. Whisker

Correct Answer: B

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