



# CLSSGB<sup>Q&As</sup>

Certified Lean Six Sigma Green Belt (CLSSGB)

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#### QUESTION 1

The very best way to begin an effort to map a process is to do which of these?

- A. Interview the process owner
- B. Interview the manager of the department
- C. Walk the actual process from beginning to end
- D. Take pictures of the factory floor at each shift

Correct Answer: C

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#### QUESTION 2

SPC charts typically have the most recent data point on the right hand side.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 3

Which of these are correct if Cpk Upper is 2.0 and Cpk Lower is 1.0?

- A. The process is not stable.
- B. The process is shifted to the left.
- C. Cpk must be reported as 1.0.
- D. The process Mean is 1.5.

Correct Answer: C

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#### QUESTION 4

The \_\_\_\_\_ is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

- A. Shewhart Principle
- B. Pareto Rule
- C. Mean/Mode Spread



D. Empirical Rule

Correct Answer: D

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#### QUESTION 5

A Belt concludes a Lean Six Sigma project with the creation of a Control Plan. At what point can the Control Plan be closed?

- A. Never, a Control Plan is a living document
- B. As soon as the Champion signs off
- C. Within 30 days of the LSS project review team meeting
- D. After the project has been presented at the recognition event

Correct Answer: A

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