# CLSSYB<sup>Q&As</sup>

Certified Lean Six Sigma Yellow Belt (CLSSYB)

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## QUESTION 1

A Belt has determined that the way a printed circuit board is soldered can reduce network by 20% thereby improving the RTY. According to Cost of Poor (COPQ) definitions RTY improvement would be considered _____.

A. Hard savings

B. Downsizing savings

C. Soft savings

D. Median savings

Correct Answer: A

## QUESTION 2

The deviation of the measured value from the actual value experienced over time is known as the _____.

A. Bias

B. Linearity

C. Repeatability

D. Stability

Correct Answer: A

## QUESTION 3

Process flow improvement steps would normally include:

A. Analyzing each step in detail

B. Asking what are the significant few

C. Asking what are the trivial many

D. The use of Pareto diagrams

Correct Answer: A

## QUESTION 4

A Micro Process Map may map a process showing the entire activities of a department and can likely be broken into many Macro Process Maps showing numerous processes that comprise the activities of the department.
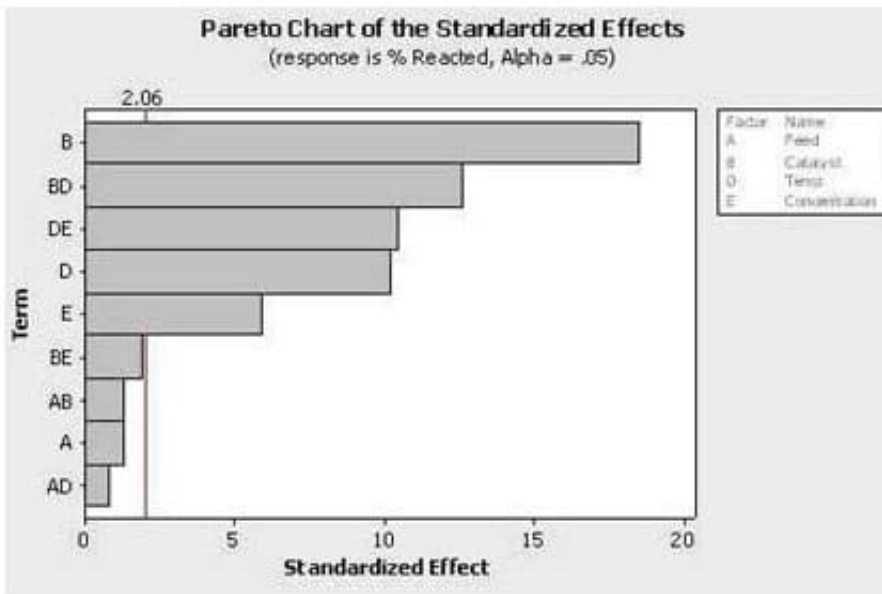
A. True

B. False

Correct Answer: B

**QUESTION 5**

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis?



A. It is unknown from this graph how many factors were in the Experimental Design

B. The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06

C. The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05

D. Both a and c

Correct Answer: D

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