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QUESTION 1

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

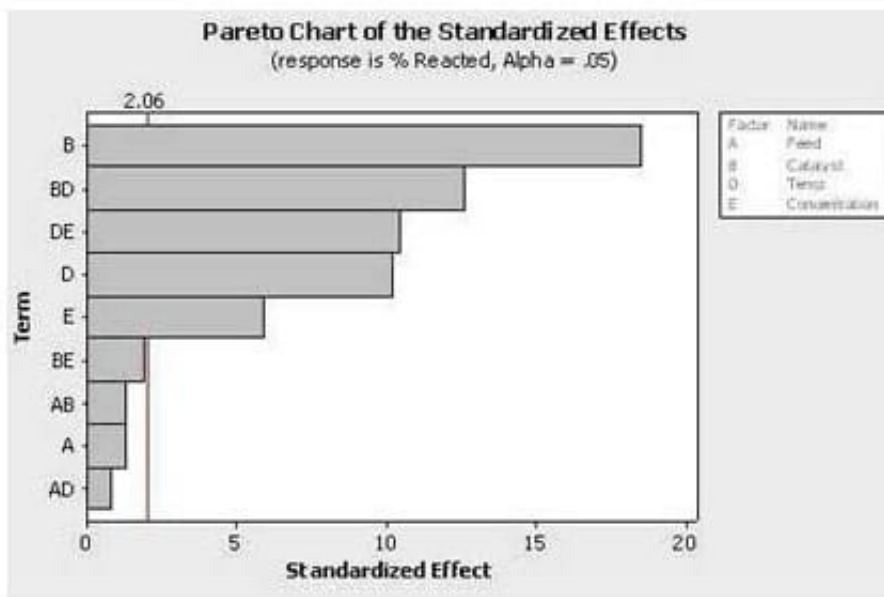
Data: Cutting 29 Forming 43 Stitching 17 Sealing 51

- A. Sealing, Forming, Cutting, Stitching
- B. Cutting, Stitching, Sealing, Forming
- C. Stitching, Forming, Cutting, Sealing
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: A

QUESTION 2

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis?



- A. It is unknown from this graph how many factors were in the Experimental Design
- B. The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06
- C. The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05
- D. Both a and c

Correct Answer: D



QUESTION 3

When two Inputs have an impact on the Output together yet seem to have no or little impact on their own this is called a/an _____.

- A. Interaction
- B. Oddity
- C. Coincidence
- D. Impossibility

Correct Answer: A

QUESTION 4

Community or society quality benefits resulting from a business enterprise would include which of the following?

- A. Safe products to use
- B. Shorter cycle times
- C. Prestige and self-fulfillment
- D. A quicker marketplace response

Correct Answer: A

QUESTION 5

The following Business Case is constructed properly.

"During 2009 the commercial loan division experienced a 2.7% default rate versus a target of less than .5%. This costs the bank in excess of \$250,000 quarterly."

- A. True
- B. False

Correct Answer: A

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