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QUESTION 1

Sampling procedures used in audits are designed to:

A. verify the scope of an audit

B. corroborate audit findings

C. conserve time in data collection

D. verify that all checklist items have been completed

Correct Answer: C

QUESTION 2

Communication by telephone is likely to be most effective when it is used for:

A. performing assessments

B. corroborating information

C. meeting random sampling requirements

D. assessing the adequacy of a written form

Correct Answer: B

QUESTION 3

Quality auditors help companies improve their processes, products, and services by:

A. developing more comprehensive checklists

B. guaranteeing product quality

C. recommending better techniques for motivating employees

D. reporting positive as well as negative evaluation results

Correct Answer: D

QUESTION 4

An auditor is performing an audit of a drilling machine that produces 100 pieces a day and that is showing improved quality. Which of the following rules should be used for determining the proper sample size for a fixed level of confidence?

A. The moving average should be calculated.

B. The sample size should be decreased as the quality improves.

C. The AQL of the raw material should be used.

D. A 10% sample size should be used, regardless of the change in quality.

Correct Answer: B

QUESTION 5

Which of the following audit strategies is a common technique to assess compliance to a specific requirement at all locations where that requirement is applicable?

A. Discovery method

B. Element method

C. Department method

D. Process method

Correct Answer: B

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