



# CQA<sup>Q&As</sup>

Quality Auditor Exam

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### QUESTION 1

Audit team members are responsible for which two of the following?

- I. Initiating the audit
- II. Remaining within the scope of the audit
- III. Compiling and analyzing evidence
- IV.  
Recommending specific corrective actions

A.

I and III

B.

I and IV

C.

II and III

D.

II and IV

Correct Answer: C

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### QUESTION 2

An auditor is performing an audit of a drilling machine that produces 100 pieces a day and that is showing improved quality. Which of the following rules should be used for determining the proper sample size for a fixed level of confidence?

- A. The moving average should be calculated.
- B. The sample size should be decreased as the quality improves.
- C. The AQL of the raw material should be used.
- D. A 10% sample size should be used, regardless of the change in quality.

Correct Answer: B

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### QUESTION 3



A quality audit contributes to improvement of the quality of a company's products and services by:

- A. identifying under-performers
- B. identifying the need for corrective action
- C. suggesting ways to improve performance
- D. improving customer satisfaction

Correct Answer: B

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#### QUESTION 4

An auditor finds deficiencies in the order entry, purchasing, product test, and shipping functions of a potential supplier. Which of them should have the highest priority in the audit report?

- A. Order entry
- B. Product test
- C. Purchasing
- D. Shipping

Correct Answer: B

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#### QUESTION 5

What action should an auditor take if an auditee responds to a procedural noncompliance by stating that the procedure conflicts with a written company policy?

- A. Close out the corrective action request.
- B. Notify the auditee to comply with the procedure.
- C. Void the noncompliance.
- D. Request that the auditee resolve the conflict.

Correct Answer: D

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