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### QUESTION 1

Which of the following parties, traditionally initiates an audit?

- A. The client.
- B. The plant manager.
- C. The lead auditor.
- D. The auditee.

Correct Answer: A

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### QUESTION 2

Corrective action requests are primarily

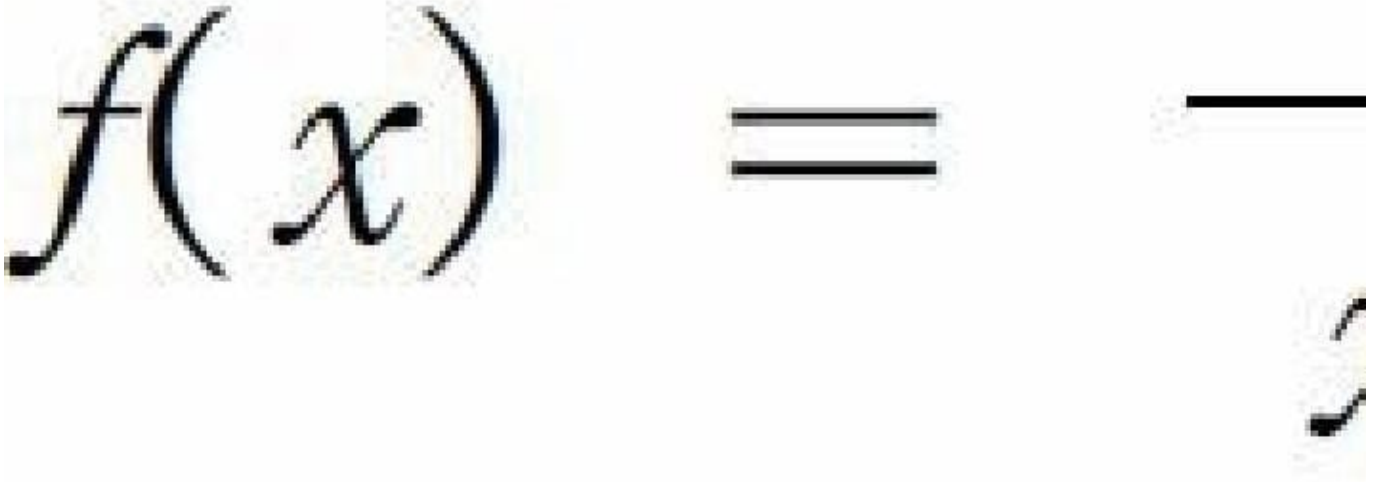
- A. Issued to correct supplier deficiencies.
- B. Generated to correct auditing deficiencies.
- C. Formal requests for corrective and preventive action.
- D. A result of nonconformances detected in the internal inspection process.

Correct Answer: C

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### QUESTION 3

The equation below represents the:



- A. Lognormal probability density function.
- B. Normal probability density function.
- C. Exponential probability density function.
- D. None of the above.

Correct Answer: D

#### QUESTION 4

Which of the following is NOT considered a prevention cost?

- A. Writing operating procedures.
- B. Training.
- C. Data acquisition and analysis.
- D. Calibrating test equipment.

Correct Answer: D

#### QUESTION 5

Four ingredients are blended to make a final product. Using the data below, what is the expected weight and variation of the final product? Ingredient A 70 ?3.00 grams Ingredient B 20 ?1.73 grams Ingredient C 15 ?1.73 grams Ingredient D



10 ? 1.00 grams

A. 115 ?7.46 grams

B. 115 ?5.73 grams

C. 115 ?4.00 grams

D. 115 ?3.61 grams

Correct Answer: C

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