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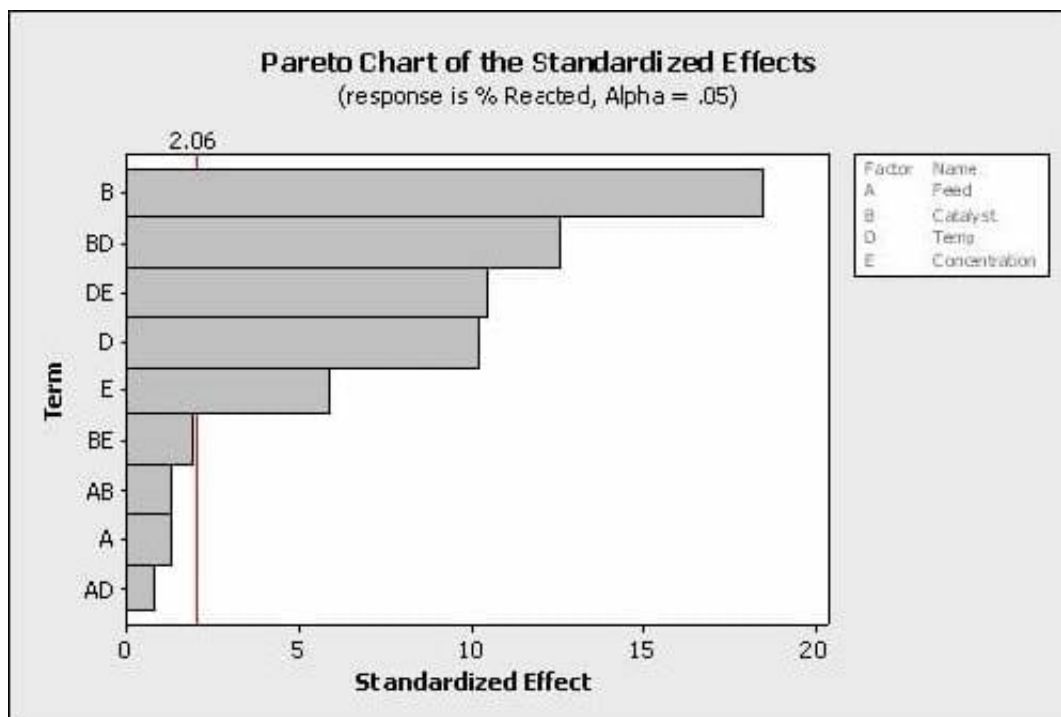Following Questions and Answers are all new published by ASQ Official Exam Center

QUESTION 1

Fractional Factorial designs are used to reduce the time and cost of experiments because the _____ has been lowered.

A. Number of data measurement points

B. Number of runs

C. People involved

D. Output summary

Correct Answer: B

QUESTION 2

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis? (Note: There are 2 correct answers).

A. It is unknown from this graph how many factors were in the Experimental Design

B. The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06

C. The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05

D. The factors to keep in the mathematical model with a 5% alpha risk are BE, AB, A and AD

Correct Answer: AC

QUESTION 3

Situations where standardized work needs to be incorporated include all of these except _____.

A. Machines continually operating to reduce the labor cost per piece

B. Lack of a system to assure proper inventory levels at repair stations

C. Changeover instructions incomplete

D. Process flow for the same product assembly taking various cycle time for completion

Correct Answer: A

QUESTION 4

If the results from a Hypothesis Test are located in the "Region of Doubt" area, what can be concluded?

A. Rejection of the Alpha

B. We fail to reject the Null Hypothesis

C. The test was conducted improperly

D. We reject the Null Hypothesis

Correct Answer: D

QUESTION 5

On a _____ one can see a pattern from the graphed points such that conclusions can be drawn about the largest family of Variation.

A. Multi-Vari Chart

B. Weighted Scale

C. X-Y Matrix

D. Poisson Chart

Correct Answer: A

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