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Six Sigma Black Belt Certification - CSSBB

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## **QUESTION 1** To be an effective Lean Six Sigma practitioner one must understand the difference between A. ANOVA and the Analysis of Variance B. Nonparametric tests and tests of Non-normal Data C. Practical and Statistical significance D. F-test and test of variances of 2 samples Correct Answer: C **QUESTION 2** Fractional Factorial, \_\_\_\_\_and Response Surface Method are types of planned experiments. A. Multi-Vari Analysis B. Baldridge Channels C. One Factor at a Time or OFAT D. Factorial Design Correct Answer: D **QUESTION 3** Statistical Difference is the magnitude of difference or change required to distinguish between a true difference, brought about by change or improvement, and one that could have occurred by chance. A. True B. False Correct Answer: A **QUESTION 4** $\_$ one can see a pattern from the graphed points such that conclusions can be drawn about the largest family of Variation. A. Multi-Vari Chart B. Weighted Scale



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- C. X-Y Matrix
- D. Poisson Chart

Correct Answer: A

#### **QUESTION 5**

For a Kanban to be successful which of these must occur?

- A. Consistent cycle times
- B. Fairly stable process demand of product or service
- C. Low defect rate of incoming product or service
- D. All of the above

Correct Answer: D

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