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#### QUESTION 1

The primary objective in removal of waste is to improve the Order Production Cycle where the time from \_\_\_\_\_ to the time of receipt of payment is compressed.

- A. Shift start
- B. Product development
- C. Receipt of an order
- D. New fiscal year

Correct Answer: C

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#### QUESTION 2

Special Cause Variation falls into which two categories? (Note: There are 2 correct answers).

- A. Natural
- B. Short term
- C. Assignable
- D. Pattern

Correct Answer: CD

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#### QUESTION 3

Which of these graphs demonstrates conditions which would be sufficient to enable OCAP for the process?

- A. Xbar Chart
- B. Time Series Chart
- C. Neither
- D. Both

Correct Answer: A

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#### QUESTION 4

When the Inputs,  $X$ 's, for your process are Normally Distributed about the Mean, the Outputs,  $Y$ 's, will always be Normally Distributed.

- A. True



B. False

Correct Answer: B

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#### QUESTION 5

"A calculated time frame that matches customer demand" is a definition of what Lean Principles term?

A. Value Stream

B. Kaizen event

C. Takt time

D. Kanban

Correct Answer: C

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