

# CSSBB<sup>Q&As</sup>

Six Sigma Black Belt Certification - CSSBB

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#### **QUESTION 1**

What dollar amount of savings would a project show if it reduced your outstanding Accounts Receivable by \$0.9 million dollars to \$3.5 million total and your organization\\'s marginal cost of capital was 5.7%?
A. \$49,250
B. \$51,300
C. \$117,500
D. \$202,424
Correct Answer: B
QUESTION 2
When a Belt decides to use written procedures and visual controls to improve the consistency of the tasks that must occur in the process he is improving he has utilized the activity of 5S.
A. Sustaining
B. Sorting
C. Standardizing

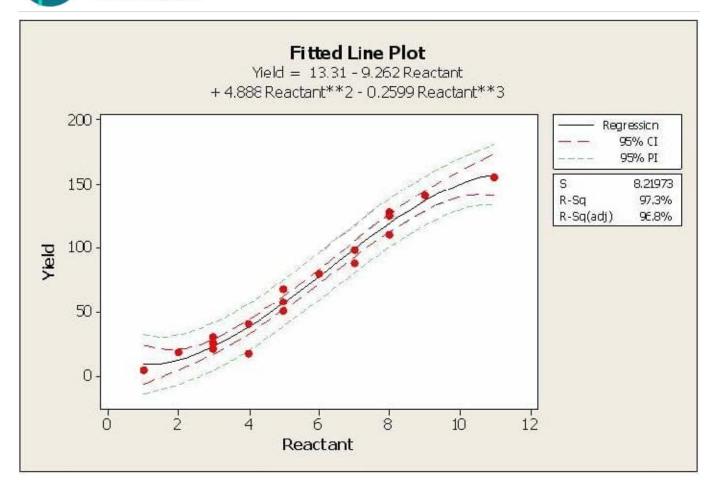
#### **QUESTION 3**

D. Straightening

Correct Answer: C

Which statement is NOT correct about the Fitted Line Plot shown here?

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- A. The independent variable is the reactant
- B. If the reactant was 6 units, with 95 % confidence we would expect a minimum yield of 100 units
- C. With at least 95% confidence, we can expect less than 10 units of Yield when the reactant is at a value of 1
- D. A reactant value between 2 and 4 units yields around 20 to 40
- E. When the reactant increases, the expected yield would increase

Correct Answer: D

#### **QUESTION 4**

One of the methods of testing a Measurement System is to have at least two people take multiple readings from the same instrument and of the same sample set to judge the Repeatability and Reproducibly. This approach is called a study.

- A. Correlation Analysis
- B. Gage R and R
- C. Bimodal



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D. Dual Attribute

Correct Answer: B

#### **QUESTION 5**

The Japanese born function of a Kanban event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

A. True

B. False

Correct Answer: B

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