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QUESTION 1

To properly analyze the variables impacting the output of a process we need to collect data that represents at least 80% of the variation in the process and assure ourselves we are collecting data from all three types of variation which are _____.

- A. Within, Between and Temporal
- B. Within, Between and Temporary
- C. Without, Above and Below
- D. Induced, Natural and Unavoidable

Correct Answer: A

QUESTION 2

Time is always the metric on the horizontal scale of a(n) _____ Chart.

- A. Pareto
- B. Xbar
- C. Multi-Vari
- D. NP

Correct Answer: C

QUESTION 3

For a batch manufacturing process, while assessing short term process variation, which variation category(ies) should one need to focus on? (Note: There are 2 correct answers).

- A. Variation within consecutive pieces
- B. Variation among consecutive batches
- C. Variation among groups of pieces
- D. Variation among the completed product

Correct Answer: AB

QUESTION 4

On a _____ a Belt screens variables, or various inputs, to analyze their relative impact on the output of concern.

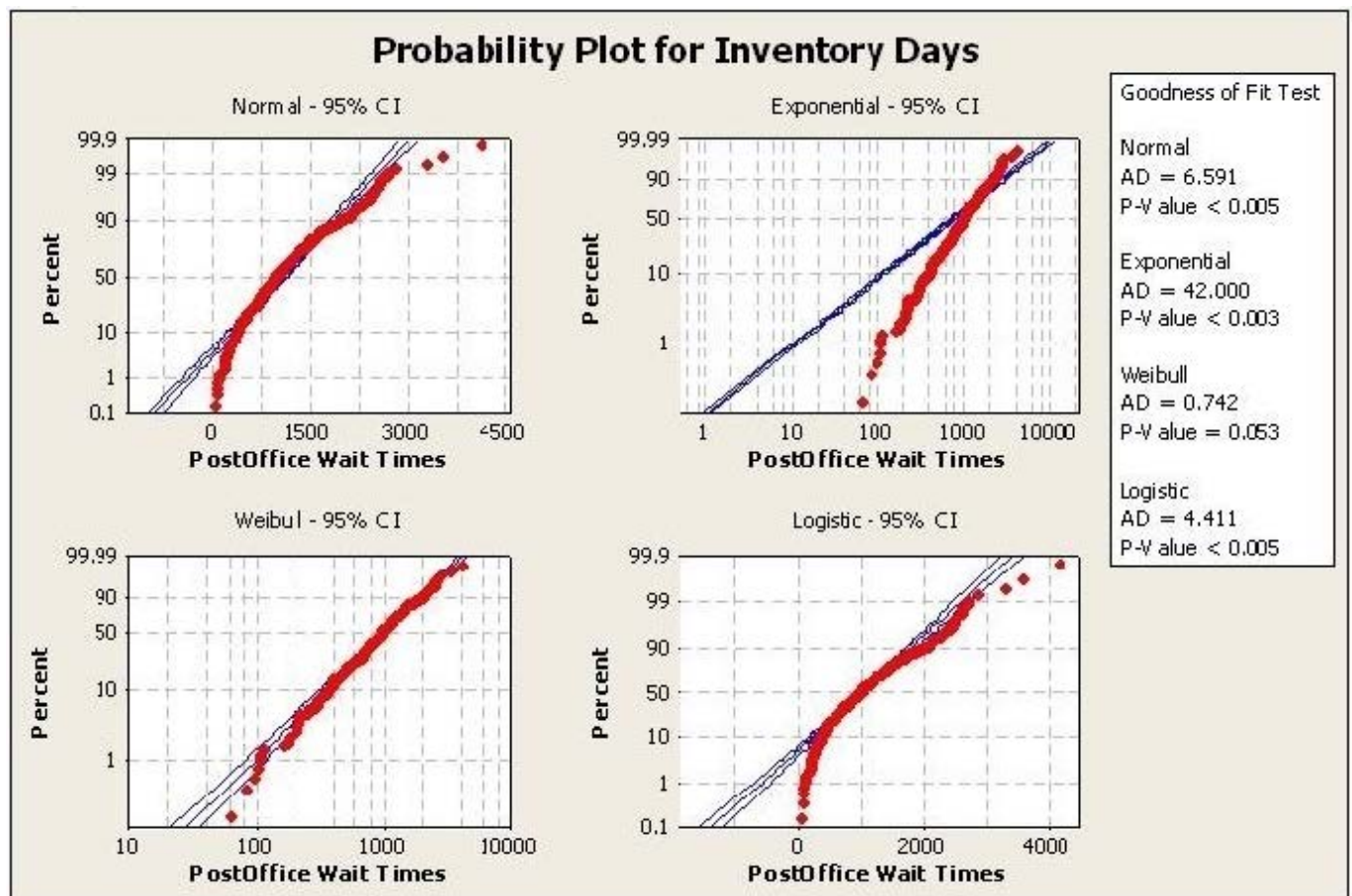


- A. X-Y Matrix
- B. Weighted Scale
- C. Multi-Vari Chart
- D. Poisson Chart

Correct Answer: C

QUESTION 5

A Lean Six Sigma project is attempting to reduce inventory days. The Process Capability will be monitored as part of the Control Phase to track the sustainability of the improvement.



Which distribution type is best used for performing the Capability Analysis?

- A. Weibull Distribution
- B. Normal Distribution
- C. Exponential Distribution
- D. Logistic Distribution



E. Gaussian Distribution

Correct Answer: A

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