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Six Sigma Black Belt Certification - CSSBB

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**QUESTION 1**

Of the various types of data shown below which is NOT representative of Variable Data.

A. Length of a table

B. Liters of solution added to a formula

C. Number of employees wearing a uniform

D. Miles per hour of a vehicle

Correct Answer: C

**QUESTION 2**

A _____ problem in the Measurement System suggests that there is a lack of consistency in the measurement over time.

A. Linearity

B. Bias

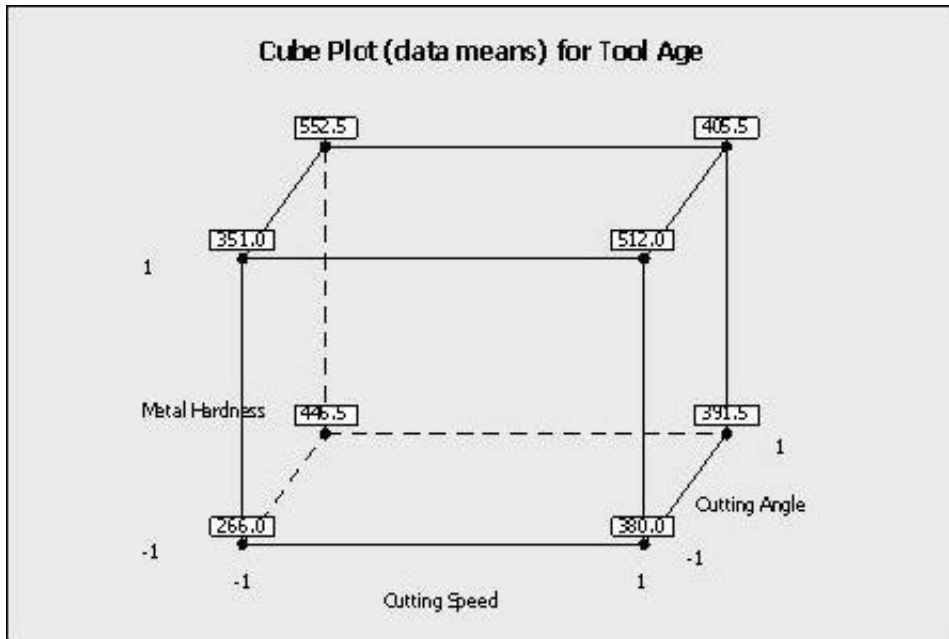C. Stability

D. Magnitude

Correct Answer: C

**QUESTION 3**

Of the various types of data shown which is NOT representative of Variable Data.

A. Child\\'s height is 4 foot 3 inches

B. Three employees wore hard hats

C. Car burned 2.7 gallons of gasoline

D. Train was going 140 kilometers per hour

Correct Answer: B

**QUESTION 4**

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).

A. When the cutting speed increased from low to high level, the tool age increases

B. The coefficient of the metal hardness is positively related to the output of tool age

C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age

D. These plots prove a statistically significance factor with 95% confidence

E. These plots are an example of interaction plots

Correct Answer: ABC

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**QUESTION 5**

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____
so those involved in the process know what to do when the critical metrics move out of spec.

A. Response Plan

B. Call List

C. Chain-of-Command

D. Defect Analysis Plan

Correct Answer: A

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