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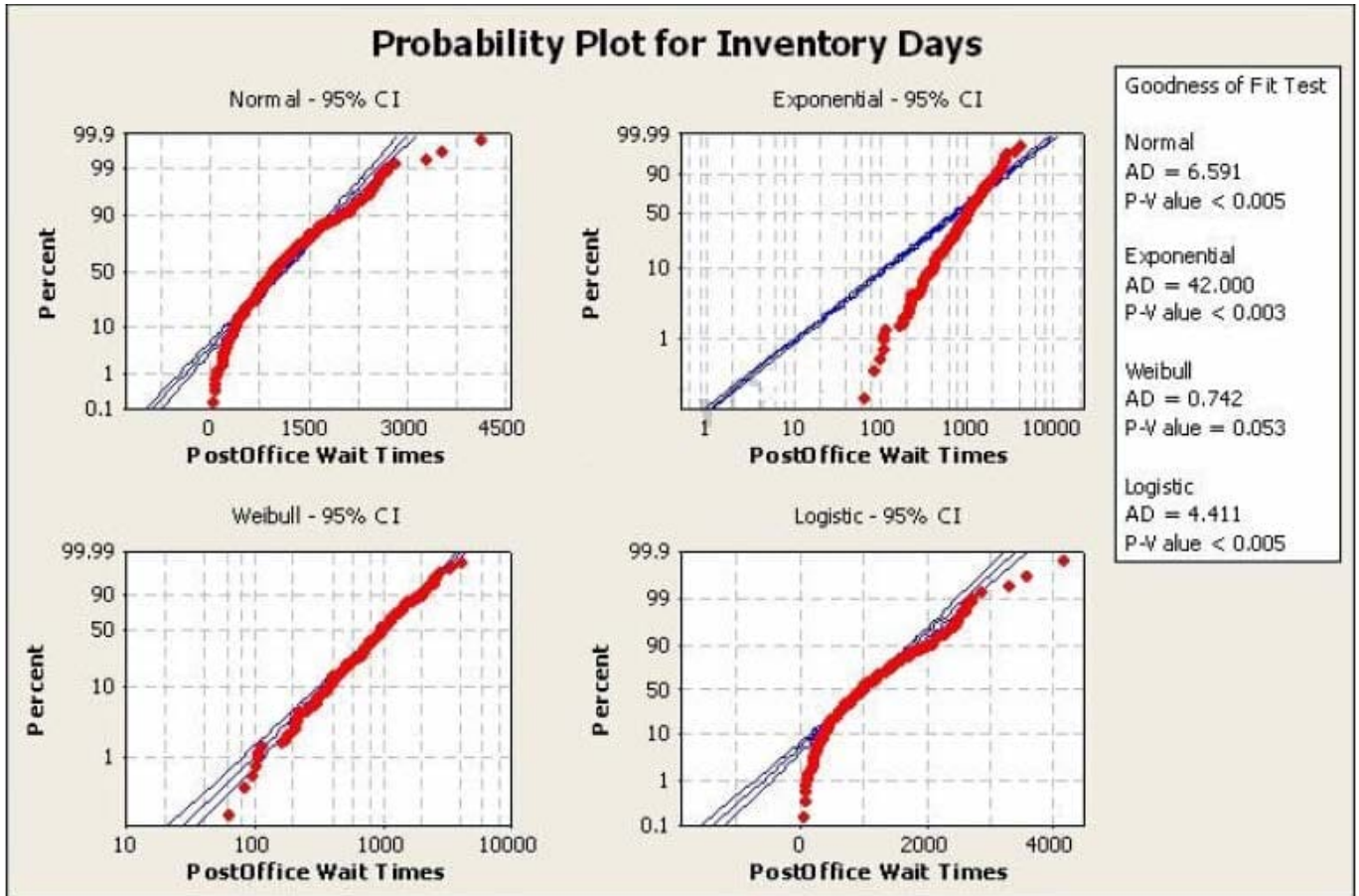
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QUESTION 1

A Lean Six Sigma project is attempting to reduce inventory days. The Process Capability will be monitored as part of the Control Phase to track the sustainability of the improvement.



Which distribution type is best used for performing the Capability Analysis?

- A. Weibull Distribution
- B. Normal Distribution
- C. Exponential Distribution
- D. Logistic Distribution
- E. Gaussian Distribution

Correct Answer: A

QUESTION 2



The Control Limits width varies if the sample size varies for which type of chart?

- A. P Charts
- B. NP Charts
- C. Xbar-R Charts
- D. Time Series Charts

Correct Answer: A

QUESTION 3

Which Experimental Design typically is most associated with the fewest number of input variables or factors in the design?

- A. Response Surface design
- B. Full Factorial design
- C. Simple Linear Regression
- D. Fractional Factorial design

Correct Answer: A

QUESTION 4

Situations where standardized work needs to be incorporated include all of these except _____.

- A. Changeover instructions incomplete
- B. Lack of a system to assure proper inventory levels at repair stations
- C. Machines continually operating to reduce the labor cost per piece
- D. Process flow for the same product assembly taking various cycle time for completion

Correct Answer: C

QUESTION 5

Appropriate measures means that measurements are _____.

- A. Representative
- B. Sufficient
- C. Contextual



D. Relevant

E. All of these answers are correct

Correct Answer: E

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