



Six Sigma Green Belt

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QUESTION 1

Use Minitab to construct a control chart for the above data.

Correct Answer: Check the answer in explanation.



QUESTION 2

The middle value of a data set when the values are arranged in either ascending or descending order.

A. Median

- B. Mode
- C. Mean
- D. Discrete Data
- Correct Answer: A

QUESTION 3

Explain how flowcharts can be constructed to identify and highlight the non-value added steps in a process.

Correct Answer: Check the answer in explanation.





QUESTION 4

With the use of Statistics we define the population to be a large enough sample set of data such that you can analyze it and draw conclusions as to all of the data.

A. True

B. False

Correct Answer: B

QUESTION 5

The Purchase Orders for Glenn Manufacturing Company were being copied by an employee and sent to four different departments yet only one department took an action based on the information in the PO. This is an example of

- A. External Failure Costs
- B. Appraisal Costs
- C. Internal Failure Costs
- D. Prevention Costs

Correct Answer: C

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