

CSSGB^{Q&As}

Six Sigma Green Belt

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QUESTION 1

Is the process stable? If not, on what days is it not stable?

Correct Answer: Days 8 and 22 are beyond the upper control limit.

QUESTION 2

Which of the following is a commonly accepted level for alpha risk?

A. 0.05

B. 0.50

C. 0.70

D. 0.95

Correct Answer: B

QUESTION 3

Days 8 and 22 are beyond the upper control limit.

Correct Answer: Check the answer in explanation.

Monthly accident data is listed across the rows for 36 months

25 22 22 14 21 14 19 17 13 22 18 22 23 26 21

26 15 26 16 31 19 16 27 24 13 22 24 24 25 22

17 27 24 22 24 21

QUESTION 4

Explain the purpose of a QC process chart. Draw a QC chart to illustrate your explanation.

Correct Answer: Check the answer in explanation.

The purpose of a QC process chart is to monitor implementation of revised best practice method.

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PLANEO Flawburt		STUDY CIDs and Xs			ACT Connective action		
				60 AVE	What should be dure with defective subject? Who should do it?	training process to include revised best practice Undate training market Lise statistical	
						methods to determine if and where an where an exactive a state of statistical castical fore a publisher training produken	

QUESTION 5

For a normal distribution, two standard deviations on each side of the mean would include what percentage of the total population?

A. 68%

B. 47%

C. 34%

Correct Answer: A

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