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Six Sigma Green Belt

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QUESTION 1

A bar chart that depicts the frequencies of numerical or measurement data.

- A. Sample
- B. Histogram
- C. Check Sheet
- D. Process Map

Correct Answer: B

QUESTION 2

The purpose of "rolled throughput yield" in the six sigma define step would include all of the following, EXCEPT:

- A. Spotting significant differences in yield
- B. Providing a baseline metric
- C. Using the calculation for customer analysis
- D. Analyzing a process flow for improvement ideas

Correct Answer: C

QUESTION 3

Use of the _____ approach is the most classic arrangement when constructing a Fishbone Diagram.

- A. Chronological
- B. 6M
- C. 5M
- D. Alphabetical

Correct Answer: B

QUESTION 4

Days 8 and 22 are beyond the upper control limit.

Correct Answer: Check the answer in explanation.



Monthly accident data is listed across the rows for 36 months

25	22	22	14	21	14	19	17	13	22	18	22	23	26	21
26	15	26	16	31	19	16	27	24	13	22	24	24	25	22
17	27	24	22	24	21									

QUESTION 5

The Empirical Rule is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

- A. True
- B. False

Correct Answer: A

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