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QUESTION 1

An advanced flowcharting method, identifying the process input variables "x" and the relationship to the process output variables "y".

- A. Statistical Process Control
- B. Pareto Chart
- C. Scatter Diagram
- D. Process Map

Correct Answer: D

QUESTION 2

Give examples of measurement data. Explain why each example is measurement data.

Correct Answer: Examples of measurement data: cycle time, weight, and temperature. Measurement data are continuous data.

QUESTION 3

Which of the following tools can be used to identify and quantify the source of a problem?

- A. Affinity diagram
- B. Control chart
- C. Pareto chart
- D. Quality function deployment

Correct Answer: C

QUESTION 4

Compute the average effect of the interaction between X1 and X3.

- A. -2
- B. +1/2
- C. +3



D. 1/3

E. none of the above

Correct Answer: B

QUESTION 5

When an inspection process rejects conforming product, what type of error is being made?

A. ?

B. ?

C. ?

D. H0

Correct Answer: A

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