



IASSC Certified Lean Six Sigma Black Belt

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QUESTION 1

What type of data is required to measure the colour of eyes?

- A. Ordinal
- B. Nominal
- C. Binary
- D. Continuous

Correct Answer: B

QUESTION 2

The validity of the decision made with Hypothesis Testing is dependent upon all of the following except

- A. Beta risk
- B. Range of data
- C. Alpha risk
- D. Sample size
- Correct Answer: B

QUESTION 3

Screening experiments are the proper choice when a Belt is faced with the situation of highly Fractional Factorial Designs.

- A. True
- B. False
- Correct Answer: A

QUESTION 4

Situations where standardized work needs to be incorporated include all of these except _____

A. Changeover instructions incomplete



- B. Lack of a system to assure proper inventory levels at repair stations
- C. Machines continually operating to reduce the labor cost per piece
- D. Process flow for the same product assembly taking various cycle time for completion

Correct Answer: C

QUESTION 5

In the expansion of `DMADOV\\', M stands for

- A. Maximize
- B. Minimize
- C. Measure
- D. Modify
- Correct Answer: C

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