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### QUESTION 1

In a Fishbone Diagram the 6M\\'s stand for Methods, \_\_\_\_\_, Machine, Man, Mother Nature and Materials.

- A. Measurements
- B. Merger
- C. Management
- D. Medical

Correct Answer: A

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### QUESTION 2

If a process has subgroups for Variable data and the process runs for a long period of time, then the best pair of SPC Charts to use would be an Xbar and \_\_\_\_\_.

- A. NP Chart
- B. Individuals Chart
- C. R Chart
- D. C Chart

Correct Answer: C

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### QUESTION 3

Those people who have a interest in the outputs of a process are known as \_\_\_\_\_.

- A. Stakeholders
- B. Senior management
- C. Co-workers
- D. Process owners

Correct Answer: A

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### QUESTION 4

The validity of the decision made with Hypothesis Testing is dependent upon all of the following except \_\_\_\_\_.



- A. Beta risk
- B. Range of data
- C. Alpha risk
- D. Sample size

Correct Answer: B

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#### QUESTION 5

"A calculated time frame that matches customer demand" is a definition of what Lean Principles term?

- A. Value Stream
- B. Kaizen event
- C. Takt time
- D. Kanban

Correct Answer: C

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