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QUESTION 1

In a Fishbone Diagram the 6M\\'s stand for Methods, Measurements, Machine, Man, Mother Nature and _____
.

A. Management

B. Merger

C. Materials

D. Medical

Correct Answer: C

QUESTION 2

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt\\'s effort requiring that the average cost of an internal critical raw material component be less than or equal to $2,800 in order to stay within budget. Using a sample of 55 first article components, a Mean of the new product upgrade price of $2,240 and a Standard Deviation of $120 was estimated. Based on the data provided, the Z value for the data assuming a Normal Distribution is?

A. 2.33

B. 4.67

C. 6.48

D. 8.28

Correct Answer: B

QUESTION 3

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. The statistical Degrees of Freedom for this example are?

A. 1

B. 29

C. 30

D. 31

E. 2

Correct Answer: B

QUESTION 4

Calculate the Rolled Throughput Yield of this process using this data. Data: unit input: 1215, unit output: 1180, defects repaired: 184, scrap: 42

A. 80.85%

B. 81.40%

C. 82.23%

D. 84.96%

Correct Answer: B

QUESTION 5

When a Belt implements an improvement that is automated thus requiring no particular understanding for use he has applied which Lean tool?

A. Mistake Proofing

B. Kaizen Event

C. 5S

D. None

Correct Answer: A

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