



# ICBB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Black Belt

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### QUESTION 1

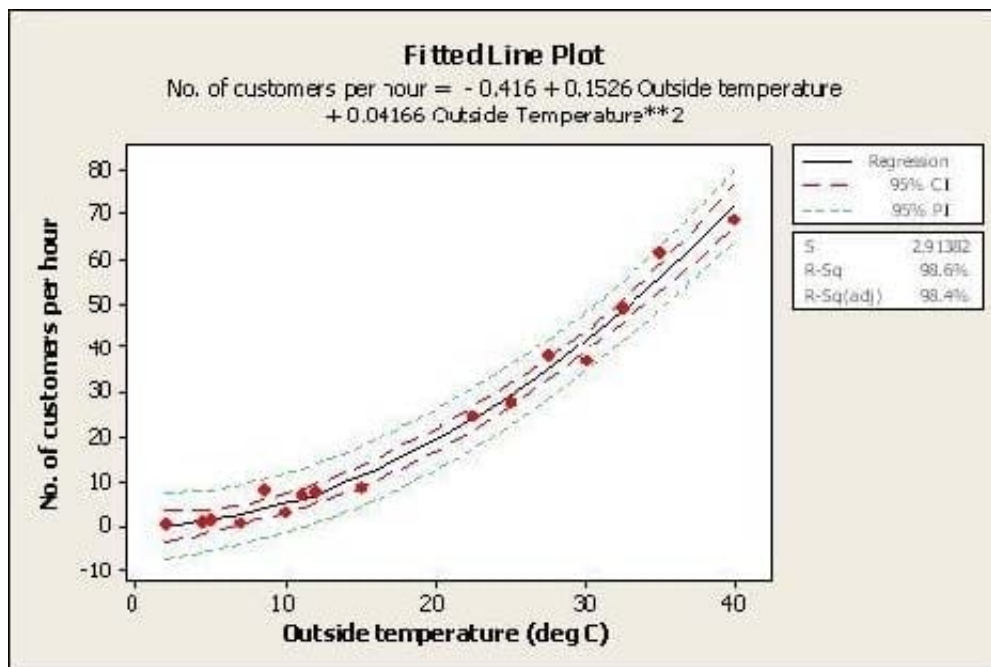
When a Belt conducts a Linear Correlation Analysis and finds that as an X increases the Y also increase then he has proven a \_\_\_\_\_ correlation.

- A. Negative
- B. Positive
- C. Monomial
- D. Single alignment

Correct Answer: B

### QUESTION 2

Which statement(s) are correct about the Regression shown here? (Note: There are 2 correct answers).



- A. The dependent variable is the outside temperature
- B. The relationship between outside temperature and number of customers per hour is a Linear Regression
- C. The dashed lines indicate with 95% confidence where all of the process data should fall between
- D. The dashed lines indicate with 95% confidence the estimate for the Quadratic Regression Line
- E. The predicted number of customers per hour is close to 5 if the outside temperature is 10 deg C



Correct Answer: DE

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### QUESTION 3

Who developed the concept of the Gantt chart?

- A. Juran
- B. Henry Gantt
- C. Deming
- D. Kaizen

Correct Answer: B

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### QUESTION 4

One of the primary deliverables from performing a SIPOC is to begin to understand which inputs have the greatest affect on the \_\_\_\_\_ outputs.

- A. Management's desired
- B. Supplier delivered
- C. Process operator
- D. Customer most valued

Correct Answer: D

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### QUESTION 5

Which of these items contribute to what is necessary for successful Kaizen events?

- A. Analysis tools
- B. Management support
- C. Operator support
- D. All of these answers are correct

Correct Answer: D

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