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QUESTION 1

The deviation of the measured value from the actual value regardless of the operator is known as _____.

- A. Linearity
- B. Bias
- C. Repeatability
- D. Movement

Correct Answer: B

QUESTION 2

The term FMEA is an abbreviation for Failures Measure Effective Automation.

- A. True
- B. False

Correct Answer: B

QUESTION 3

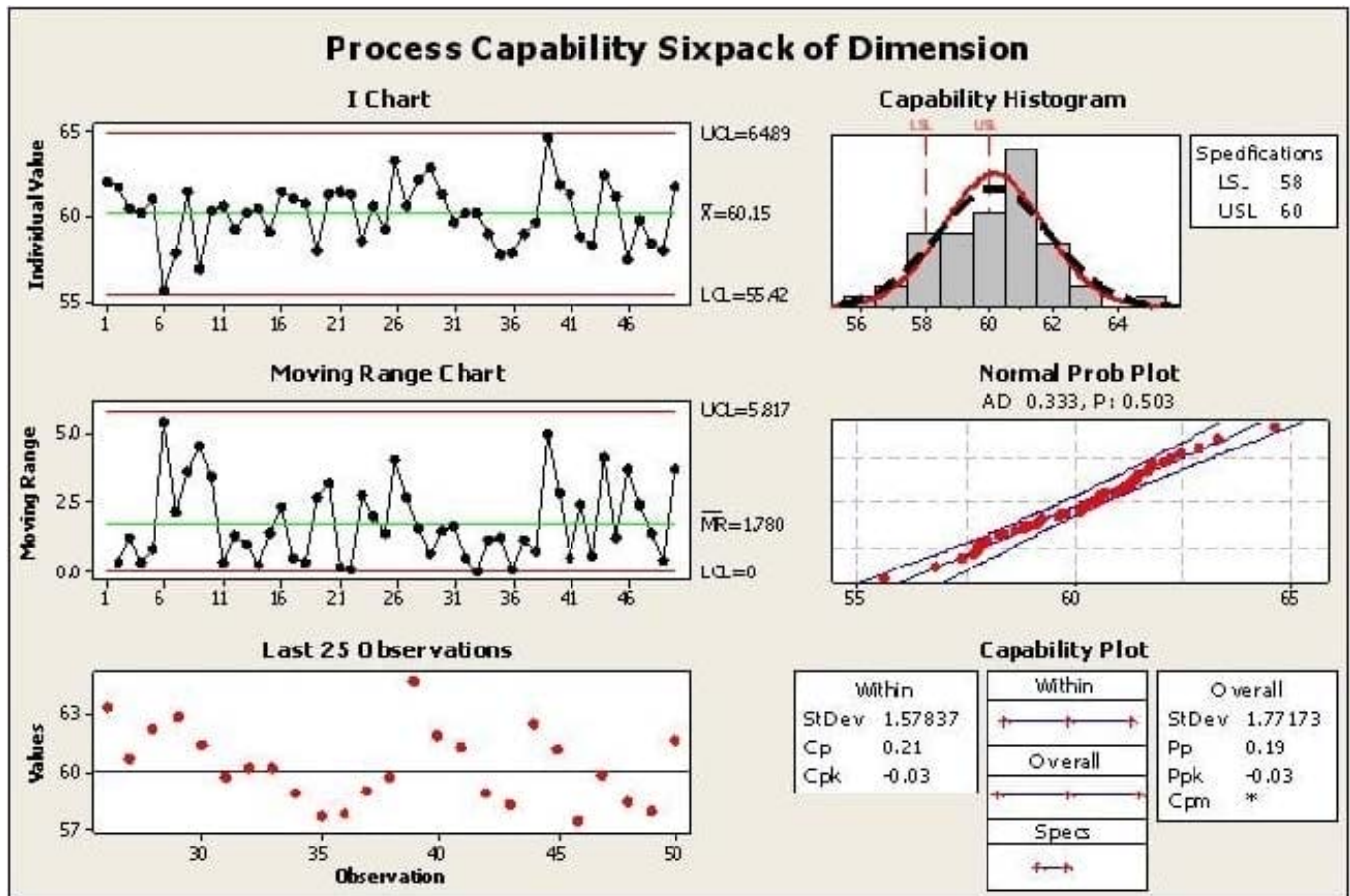
Examples of Mistake Proofing for a laptop computer include which of these? (Note: There are 2 correct answers).

- A. USB connection for a mouse
- B. Open/Close button for CD Drive
- C. Battery alignment pins
- D. On/Off switch for computer

Correct Answer: AC

QUESTION 4

Select all the statements that are true after reviewing the Capability Analysis shown here. (Note: There are 4 correct answers).



- A. The process is out of Control.
- B. The process is properly assumed to be a Normal process.
- C. The Mean of the process moving range is 1.78.
- D. This Capability Analysis used subgroups.
- E. Majority of the dimensional values are outside of the tolerance than within.

Correct Answer: BCDE

QUESTION 5

Standardized work instructions apply to which resource in the process of interest?

- A. People
- B. Machines
- C. Supervision
- D. Engineering

Correct Answer: A



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