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QUESTION 1

Significant variation in process performance is a consequence of several causes that can be classified using which of the terminologies shown. (Note: There are 2 correct answers).

A. Common

B. Random

C. Uneducated

D. Special

E. Vital

Correct Answer: AD

QUESTION 2

Skewed, or Mixed, Distributions occur when data comes from several sources that are supposed to be the same yet are not.

A. True

B. False

Correct Answer: A

QUESTION 3

The Central Limit Theorem helps us understand the _____ we are taking and is the basis for using sampling to estimate population parameters.

A. Analysis

B. Kurtosis

C. Risk

D. Route

Correct Answer: C

QUESTION 4

After a Belt has put data through the smoothing process which chart would be used to look for trends in the data?

A. Moving Average Chart

B. Multi-Vari Chart

C. X bar Chart

D. Pareto Chart

Correct Answer: A

QUESTION 5

The Accuracy of a Measurement System addresses _____.

A. Stability, Bias and Linearity

B. Repeatability and Reproducibility

C. Stability and Sensitivity D. Precision and Sensitivity

Correct Answer: A

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