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QUESTION 1

A primary benefit of using a Multi-Vari Chart is it provides a visual presentation of two-way interactions.

- A. True
- B. False

Correct Answer: A

QUESTION 2

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

- A. True
- B. False

Correct Answer: A

QUESTION 3

Those who are trained to the skill levels of a Black Belt are typically utilized to apply Lean Six Sigma methodologies what percentage of their time?

- A. 25%
- B. 50%
- C. 75%
- D. 100%

Correct Answer: D

QUESTION 4

When creating a Cause and Effect Diagram the team needs to continually broaden their view as well as drill down until they identify all the potential _____ impacting their process.

- A. Line operators
- B. Root Causes
- C. Inventory issues
- D. Customer requests



Correct Answer: B

QUESTION 5

Some of the approaches used in Lean include station warning lights, tool boards and jidohka devices in order that which of these apply?

- A. Workers do not utilize individual methods of cleaning
- B. Problems are made highly visible
- C. Work stoppages are documented properly
- D. Lessen the amount of employee pilferage

Correct Answer: B

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