



# ICGB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Green Belt

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### QUESTION 1

One of the metrics commonly used in Lean Six Sigma is DPU. This acronym stands for \_\_\_\_\_.

- A. Deferred planned usage
- B. Defects per unit
- C. Decreased production utilization
- D. Downtime per unit

Correct Answer: B

### QUESTION 2

For the data shown here a Belt suspects the three grades are supplying the same results.

Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

Which statement(s) are true for proper Hypothesis Testing?

- A. The most appropriate Central Tendency to test is the Means
- B. An appropriate test to test Central Tendency is the Levene's test
- C. An appropriate test to test Central Tendency is the ANOVA test
- D. An appropriate test to test Central Tendency is the Mood's Median test

Correct Answer: D

### QUESTION 3



Measurement System Analysis is a procedure used to quantify all \_\_\_\_\_ in the method or system used for taking measurements.

- A. Totals
- B. People involved
- C. Variation
- D. Summations

Correct Answer: C

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#### QUESTION 4

The X-Y Diagram is a tool used to identify/collate potential X's and assess their relative impact on multiple Y's.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 5

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements.

- A. True
- B. False

Correct Answer: A

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