



ICYB^{Q&As}

IASSC Certified Lean Six Sigma Yellow Belt

Pass IASSC ICYB Exam with 100% Guarantee

Free Download Real Questions & Answers **PDF** and **VCE** file from:

<https://www.geekcert.com/icyb.html>

100% Passing Guarantee
100% Money Back Assurance

Following Questions and Answers are all new published by IASSC
Official Exam Center

-  **Instant Download** After Purchase
-  **100% Money Back** Guarantee
-  **365 Days** Free Update
-  **800,000+** Satisfied Customers





QUESTION 1

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Cutting 29

Forming 43

Stitching 17

Sealing 51

- A. Sealing, Forming, Cutting, Stitching
- B. Cutting, Stitching, Sealing, Forming
- C. Stitching, Forming, Cutting, Sealing
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: A

QUESTION 2

It is recommended that when beginning a 5S program the entire plant gets involved rather than starting it in a pilot work area and then spreading it to other areas.

- A. True
- B. False

Correct Answer: B

QUESTION 3

As we attempt to find a commonality of terms to assess the performance of a broad range of processes we use a key metric called the DPMO which stands for _____?

- A. Delayed production metrics output
- B. Defects by management oversight
- C. Defects per million opportunities
- D. Developed production management oversight



Correct Answer: C

QUESTION 4

As we identify customer and supplier requirements for a SIPOC we are urged to use the RUMBA approach which stands for _____, Understandable, Measurable, Believable and Achievable.

- A. Rational
- B. (un)Resistable
- C. Relatable
- D. Reasonable

Correct Answer: D

QUESTION 5

A Belt gathered the following defect data for a polyurethane production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Trimming 37

Forming 61

Packaging 29

Sealing 5

- A. Trimming, Packaging, Sealing, Forming
- B. Packaging, Trimming, Sealing, Forming
- C. Sealing, Forming, Trimming, Packaging
- D. Forming, Sealing, Trimming, Packaging

Correct Answer: D

[ICYB VCE Dumps](#)

[ICYB Study Guide](#)

[ICYB Brindumps](#)