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QUESTION 1

A key metric in Six Sigma is the DPMO which stands for _____?

- A. Delayed production metrics output
- B. Defects by management oversight
- C. Defects per million opportunities
- D. Developed production management oversight

Correct Answer: C

QUESTION 2

The Pareto Chart is a tool that displays data that typically follows what ratio?

- A. 70:30
- B. 80:20
- C. 90:10
- D. 95:5

Correct Answer: B

QUESTION 3

Long-term Data represents all the variation that one can expect to experience from the output of the subject process.

- A. True
- B. False

Correct Answer: A

QUESTION 4

As we begin to describe the things occurring with our process through a Process Map we begin to see some steps that are NVA which stands for _____.



- A. Non-value add
- B. No violation allowed
- C. Non-value actions
- D. Next vehicle action

Correct Answer: A

QUESTION 5

The length of wooden beams being sawed is measured by a line operator. Which is least likely to be influenced by the instrument?

- A. Calibration of the instrument
- B. Actual temperature of the liquid
- C. Recording the measurement
- D. Reading of the instrument

Correct Answer: C

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