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QUESTION 1

As we conceive and define a LSS project one of the overriding things we hope to accomplish is to reduce the _____.

- A. Work force
- B. Number of process steps
- C. Inventory
- D. Cost of Poor Quality

Correct Answer: D

QUESTION 2

A Belt gathered the following defect data for a coat production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Cutting 37

Forming 51

Stitching 82

Sealing 27

- A. Forming, Sealing, Stitching, Cutting,
- B. Cutting, Stitching, Sealing, Forming
- C. Stitching, Forming, Cutting, Sealing
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: B

QUESTION 3

The purpose of _____ is to analyze data and present it in a way we can make informed decisions as to what is happening in our process.

- A. Data Sampling
- B. Basic Statistics



C. Calculating Standard Deviation

D. Measurement System Analysis

Correct Answer: B

QUESTION 4

Which element of waste best refers to “having to fix a defect”?

A. Waiting

B. Motion

C. Inventory

D. Correction

Correct Answer: D

QUESTION 5

When we create a Process Map we use a _____ to show the direction of work flow.

A. Solid line arrow

B. Dashed line arrow

C. Series of dots

D. Double lines

Correct Answer: A

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