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QUESTION 1

Which technique is based on the assumption that what happened in the past will happen in the future?

- A. Intrinsic Forecasting
- B. Extrinsic Forecasting
- C. Average demand Forecasting
- D. Quantitative Forecasting

Correct Answer: A

QUESTION 2

A work center consists of four machines and is operated 8 hours per day for 5 days a week. Historically, the utilization has been 85% and the efficiency 110%.what is the rated capacity?

- A. 150 standard hours
- B. 149.6 standard hours
- C. 180.5 standard hours
- D. 160.9 standard hours

Correct Answer: B

QUESTION 3

When the quantity of an item on hand in inventory falls to a predetermined level called:

- A. Demand point
- B. Lead level
- C. Order point
- D. None of the above

Correct Answer: C

QUESTION 4

Because of its labor contracts, a company must hire enough labor for 100 units of production per week on one shift or 200 units per week on two shifts, it cannot hire, layoff, or assign overtime. During the fourth week, workers will be available from another department to work part or all of an extra shift (up to 100 units). There is a planned shutdown for maintenance in the second week, which will cut production to half. Develop a production plan. The opening inventory is



200 units, and the desired ending inventory is 300 units.

Week	1	2	3	4	5	6	Total
Forecast Demand	120	160	240	240	160	160	
Planned production							
Planned Inventory							

If the opening backlog is 500 units, forecast demand is 700 units. And production is 800 units, what will be the ending backlog?

- A. 400 units
- B. 500 units
- C. 600 units
- D. All of these

Correct Answer: A

QUESTION 5

Calculated or rated capacity is based on:

- A. finite time, recovery and production
- B. available time, utilization and efficiency
- C. available time, resources and efficiency
- D. rated capacity time, utilization and production

Correct Answer: B

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