

# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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#### **QUESTION 1**

When assessing gauge performance,	you should look at the following	(Choose the best answer).
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- A. Repeatability
- B. Reproducibility
- C. Repeatability and reproducibility
- D. Improve variation of process being measured

Correct Answer: C

#### **QUESTION 2**

An MSA study is generally performed during which of the DMAIC phases?

- A. Define phase
- B. Measure phase
- C. Analyze phase
- D. Control phase

Correct Answer: B

#### **QUESTION 3**

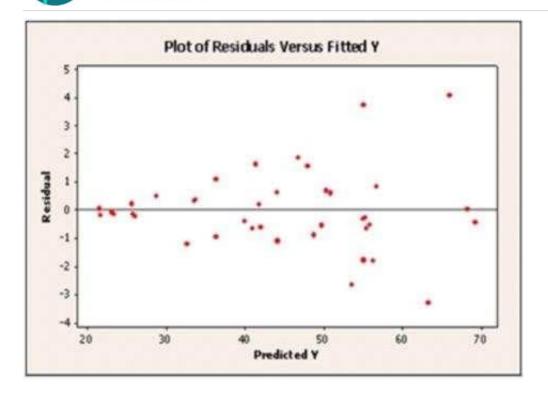
- "A calculated time frame that matches customer demand" is a definition of what Lean Principles term?
- A. Value Stream
- B. Kaizen event
- C. Takt time
- D. Kanban

Correct Answer: C

#### **QUESTION 4**

While checking regression model assumptions, an engineer generates the following plot of residuals versus predicted Y

Which of the actions below is the most appropriate next step?



- A. Transform the response and re-fit the model
- B. Make additional runs, collect additional data and re-fit the model
- C. No transformation is required for this type of pattern
- D. Transform the independent variable and re-fit the model

Correct Answer: A

#### **QUESTION 5**

Sally bought a blender from her local appliance store. When she changed blades the blender would not function. For the manufacturer this would be categorized as what type of cost?

- A. Internal Failure Costs
- B. External Failure Costs
- C. Prevention Costs
- D. Appraisal Costs

Correct Answer: B

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