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QUESTION 1

One of the foundations of Lean Six Sigma is the concept that the output of a process (Y) is influenced by the process inputs (X's) and is commonly shown as which formula?

- A. $Y = Z(X^2)$
- B. $Y = f(X^3)$
- C. $Y = f(X_n)$
- D. $Y = g(X + 1.5)$

Correct Answer: C

QUESTION 2

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed? (Note: There are 2 correct answers).

- A. Testing the identity of two populations
- B. Focuses on equality of the Median of the two populations
- C. Less powerful than the traditional "t-test"
- D. More widely applicable than the traditional "t-test"

Correct Answer: BD

QUESTION 3

The Control Limits width varies if the sample size varies for which type of chart?

- A. P Charts
- B. NP Charts
- C. Xbar-R Charts
- D. Time Series Charts

Correct Answer: A

QUESTION 4

Kanban establishes a means of monitoring production, conveyance and delivery information such that efficient flow is established. The method used by Kanban is to require a _____ before anything moves.



- A. Sign-off
- B. Signal
- C. Bell to ring
- D. Work order

Correct Answer: B

QUESTION 5

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using one or more of these. (Note: There are 2 correct answers).

- A. Process proportion equals some desired value
- B. Process proportion equals some value range
- C. Target is current
- D. When we deal with Attribute type data
- E. Proportion of the tail is equal

Correct Answer: AD

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