



# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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### QUESTION 1

When assessing gauge performance, you should look at the following (Choose the best answer).

- A. Repeatability
- B. Reproducibility
- C. Repeatability and reproducibility
- D. Improve variation of process being measured

Correct Answer: C

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### QUESTION 2

With Measurement Systems Analysis (MSA), we want to determine how much of the variation in our data is due to:

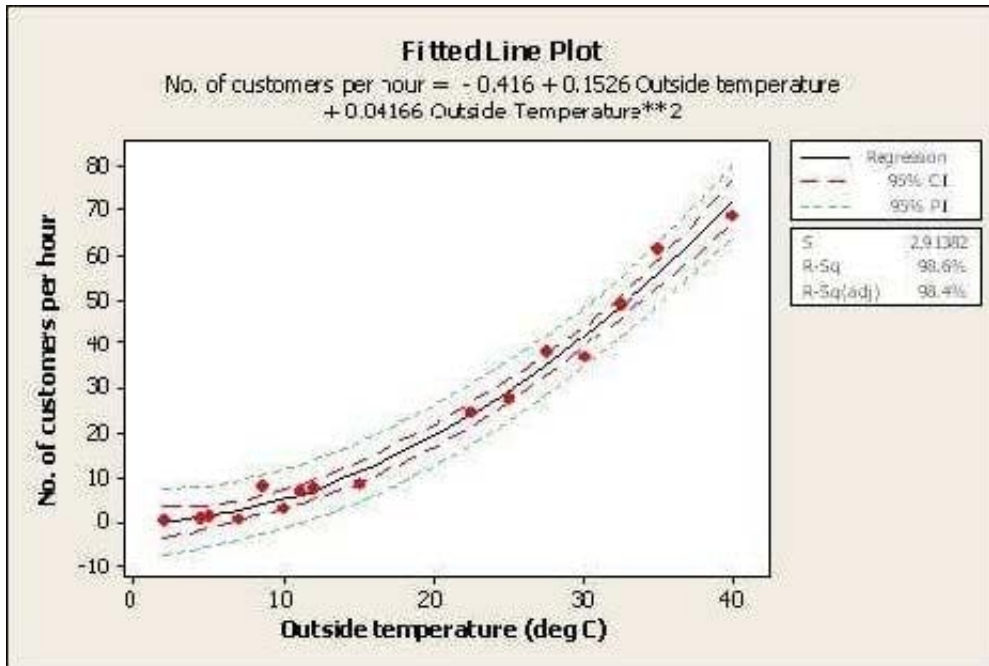
- A. Variation in our measurement system
- B. Manufacturing Equipment
- C. Part to part variation
- D. Lot to lot variation

Correct Answer: A

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### QUESTION 3

Which statement(s) are correct about the Regression shown here? (Note: There are 2 correct answers).



- A. The dependent variable is the outside temperature
- B. The relationship between outside temperature and number of customers per hour is a Linear Regression
- C. The dashed lines indicate with 95% confidence where all of the process data should fall between
- D. The dashed lines indicate with 95% confidence the estimate for the Quadratic Regression Line
- E. The predicted number of customers per hour is close to 5 if the outside temperature is 10 deg C

Correct Answer: DE

#### QUESTION 4

- A. Are setups optimized for lower scrap levels?
- B. Can extra inventory be seen easily?
- C. Can changeover challenges be recognized?
- D. Are unneeded tools or supplies easily noted?

Correct Answer: A

#### QUESTION 5

Range Charts are the technique used to determine if \_\_\_\_\_ are occurring within the subgroups of the SPC Charts.

- A. Common Causes



B. Special inspections

C. Unnatural forces

D. Special Causes

Correct Answer: D

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