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Lean Six Sigma Master Black Belt

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QUESTION 1

The reported Cpk for a process with an average of 98 units,	a spread of 16 units and upper and lower specification limits
of 115 and 90 units would be?	

A. 0.5

B. 0.75

C. 1.00

D. 1.25

Correct Answer: C

QUESTION 2

When conducting a Hypothesis Test using Continuous Data the proper sample size is influenced by the extent to which we need to assess a Difference to be detected and the inherent variation in the process.

A. True

B. False

Correct Answer: A

QUESTION 3

Given repeatability RPT =4 and reproducibility RPD = 3, calculate precision MS

A. MS = 3

B. MS = 7

C. MS = 25

D. MS = 5

Correct Answer: D

QUESTION 4

If in an experiment all possible variable pairs sum to zero the design is Orthogonal.

A. True

B. False

Correct Answer: A



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QUESTION 5

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

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