



# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt





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#### QUESTION 1

Kaizens or Kaikakus and Six Sigma projects are intended to create breakthrough, significant process improvement versus minor, incremental improvements.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 2

A team has just completed one of the DMAIC steps. As part of the DMAIC methodology, they now have an understanding of the root causes of the problem(s).

What phase of the DMAIC process are have they most likely just completed?

- A. Analyze
- B. Improve
- C. Control
- D. Measure

Correct Answer: A

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#### QUESTION 3

Accuracy can be assessed in several ways and a fairly accurate means of measurement is visual comparison.

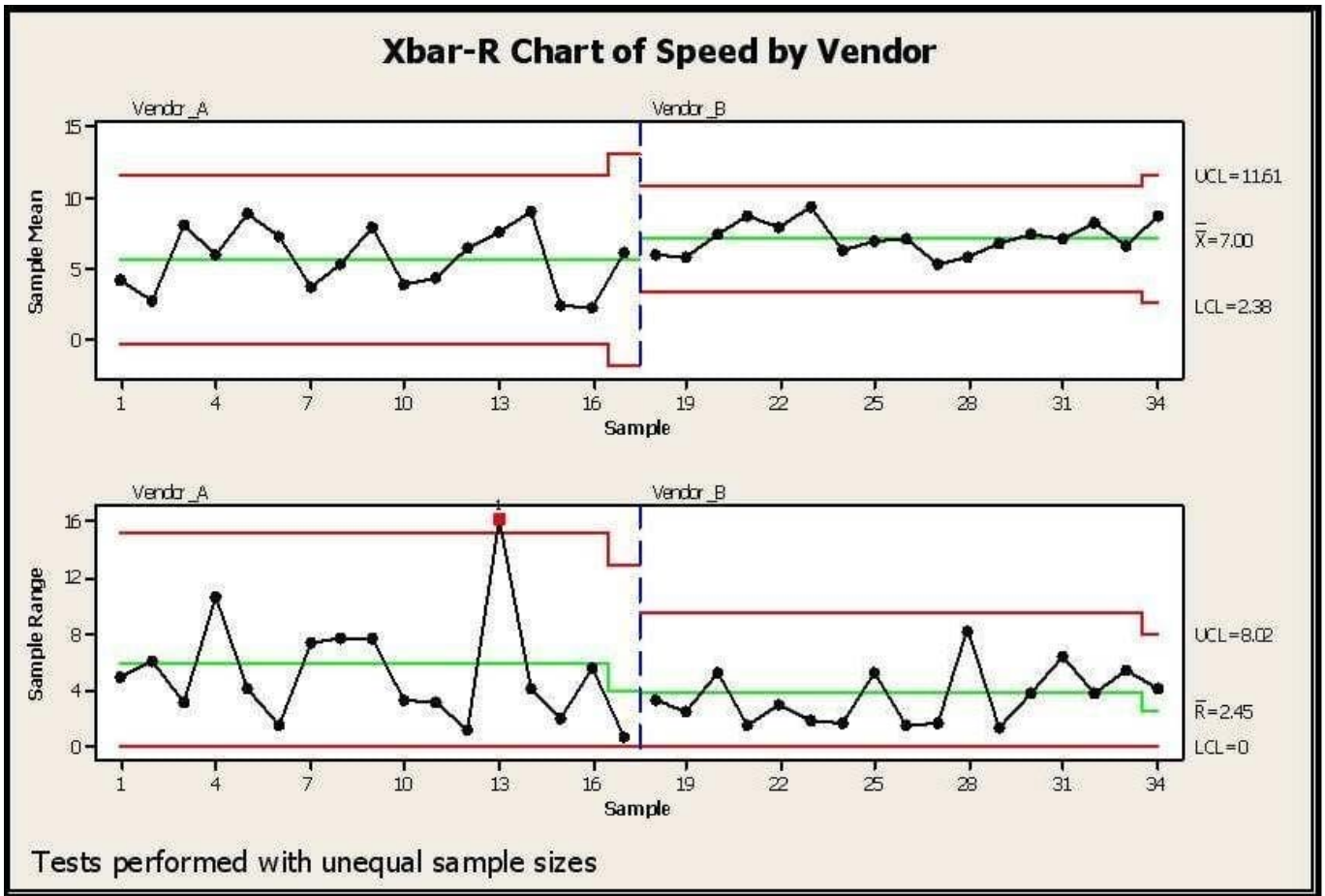
- A. True
- B. False

Correct Answer: B

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#### QUESTION 4

SPC Charts are used extensively in different business and decision-making environments. In this example a vendor is being selected based on speed of delivery. Which of the conclusions would help you pick a vendor for your needs regarding lead-time of delivery from your vendors? (Note: There are 4 correct answers).



- A. Vendor A with a much shorter lead time in delivery
- B. Vendor B as it has a better consistency (lower variance) on lead time
- C. Vendor B since Vendor A shows a situation out of control as shown in red
- D. Vendor B since the Control Limits are much narrower than Vendor A
- E. Vendor B has higher lead time, but a process with much narrower Control Limits

Correct Answer: BCDE

#### QUESTION 5

What type of knowledge is gained by doing an MSA?

- A. Determine the size of the measurement variability
- B. Determine if the measurement system is stable over time
- C. Determine if the measurement system is capable of making the required measurements
- D. All of the above

Correct Answer: D



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