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QUESTION 1

Which of these are examples of business metrics or Key Performance Indicators commonly referred to as KPI's?

- A. Cycle Time
- B. Defects
- C. No. of Units Reworked
- D. Labor Hours
- E. All of these answers are correct

Correct Answer: E

QUESTION 2

The Greek letter "sigma" is used by mathematicians to signify _____.

- A. Curve Width
- B. Numerical Average
- C. Standard Deviation
- D. Data Spread

Correct Answer: C

QUESTION 3

If in an experiment all possible variable pairs sum to zero the design is Orthogonal.

- A. True
- B. False

Correct Answer: A

QUESTION 4

A _____ is used primarily to track the stability of the average value of a metric of interest.

- A. NP Chart
- B. Xbar-R Chart
- C. I-MR Chart



D. C Chart

Correct Answer: B

QUESTION 5

The Lean toolbox includes all of the following items except _____.

- A. Poke-Yoke
- B. Standard Operating Procedures
- C. Kaizen
- D. 5S the work area

Correct Answer: B

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