



# MB-320<sup>Q&As</sup>

Microsoft Dynamics 365 Supply Chain Management, Manufacturing

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### QUESTION 1

A manufacturing plant uses Lean manufacturing. Operators process Kanban consumption manually by using a mobile device.

The production team must use automatic empty registration for some of the event Kanbans. Registration must occur when the last job of a Kanban is completed.

You need to update the Kanban rule to meet this requirement.

What Kanban setting should you update?

- A. Select to register as empty when the source requirement is registered
- B. Select to register as empty when handling units are received
- C. Select to manually register as empty
- D. Set a fixed Kanban quantity

Correct Answer: B

References: <https://docs.microsoft.com/en-us/dynamics365/supply-chain/cost-management/backflush-costing>

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### QUESTION 2

#### HOTSPOT

A company uses a make-to-stock strategy for their key production components.

The number of active Kanbans for these components must be constant.

You need to configure a new Kanban rule.

How should you set up the Kanban type and replenishment strategy? To answer, select the appropriate options in the answer area.

NOTE: Each correct selection is worth one point.

Hot Area:



## Kanban rule field

## Value

Kanban type

Fixed
Withdrawal
Manufacturing

Replenishment strategy

Event
Fixed
Scheduled

Correct Answer:

## Kanban rule field

## Value

Kanban type

Fixed
Withdrawal
Manufacturing

Replenishment strategy

Event
Fixed
Scheduled

Reference: <https://docs.microsoft.com/en-us/learn/modules/create-process-fixed-kanbans-dyn365-supply-chain-mgmt/1-introduction> <https://docs.microsoft.com/en-us/learn/modules/create-process-fixed-kanbans-dyn365-supply-chain-mgmt/2-creating-kanbans>



mgmt/3-rule

### QUESTION 3

#### DRAG DROP

You need to set up the system to calculate the overhead rates automatically for production.

Which four actions should you perform in sequence?

To answer, move the appropriate actions from the list of actions to the answer area and arrange them in the correct order.

Select and Place:

#### Actions

Define the basis for calculating costs as absorption.

Create overhead calculation node for materials as surcharge and labor as rate for setup time.

Create overhead calculation node for materials as input unit based and labor as rate for setup time.

Create cost groups.

Associate cost groups to items and cost categories.

Define the basis for calculating costs as surcharge.

Create price total and cost group nodes on costing sheet.

Associate cost groups to items and resources.

#### Answer Area

⏪	
⏩	

Correct Answer:



## Actions

Create overhead calculation node for materials as input unit based and labor as rate for setup time.

Associate cost groups to items and cost categories.

Define the basis for calculating costs as surcharge.

Create price total and cost group nodes on costing sheet.

## Answer Area

Create cost groups.

Associate cost groups to items and resources.

⏪ Create overhead calculation node for materials as surcharge and labor as rate for setup time. ⏩

⏪ Define the basis for calculating costs as absorption. ⏩

## QUESTION 4

A client subcontracts production work to a vendor for production operations.

You need to model subcontracting of route operations in production orders.

Solution: Ensure that subcontracting of route operations supports back-flush costing.

Does the solution meet the goal?

A. Yes

B. No

Correct Answer: B

Explanation:

There are two methods for modeling subcontracting work for production operations. These methods differ in the way that the subcontracting process can be modeled, the way that semi-finished products are represented in the process, and

the way that cost control is managed.

\*

Subcontracting of route operations in production orders or batch orders

The service product must be a stocked product, and it must be part of the BOM.

This method supports first in, first out (FIFO) or standard cost.



Semi-finished products are represented by the service product in the process.

Cost control allocates the costs that are associated with subcontracted work to the material costs.

\*

Subcontracting of production flow activities in a lean production flow

The service is a non-stocked service product, and it isn't part of the BOM.

This method uses purchase agreements as service agreements.

This method uses backflush costing.

This method allows for aggregated and asynchronous procurement. (Material flow is independent of the procurement process.)

Cost control allocates subcontracted work in its own cost breakdown block.

Reference: <https://docs.microsoft.com/en-us/dynamics365/supply-chain/production-control/manage-subcontract-work-production>

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## QUESTION 5

### HOTSPOT

You need to resolve the shop supervisor's issue.

Which options should you use? To answer, select the appropriate option in the answer area.

NOTE: Each correct selection is worth one point.

Hot Area:



Step	Action
Step 1	<div><div></div><div>Cancel the planning job.</div><div>Set the job status to in progress.</div><div>Set the job status to not planned.</div><div>Issue a new Kanban card.</div></div>
Step 2	<div><div></div><div>Modify the time fence.</div><div>Rerun the master plan.</div><div>Enable auto-firming.</div></div>

Correct Answer:

Step	Action
Step 1	<div><div></div><div>Cancel the planning job.</div><div>Set the job status to in progress.</div><div>Set the job status to not planned.</div><div>Issue a new Kanban card.</div></div>
Step 2	<div><div></div><div>Modify the time fence.</div><div>Rerun the master plan.</div><div>Enable auto-firming.</div></div>